

ABSTRACT OF THE DISCLOSURE

In an injection stretch blow molding method, at least one injection molded preform is transferred from a preform molding section to a blow molding section by way of a transfer section and the at least one preform is blow molded into at least one container in the blow molding section. In the preform molding section the at least one preform is injection molded
5 in an upright state with an open neck section thereof facing upward. In the transfer section, the at least one upright preform is turned upside-down and transferred to the blow molding section in an inverted state. Then, the blow molding section blow molds at least one container from the at least one inverted preform.

C:\MICHAEL\7424DIVP